

Date: Thursday, 10/25/2007 10:12:39 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 35370	
Estimate Number : 12510	
P.O. Number :	Part Number : D35221
This Issue : 10/25/2007 S.O. No. :	Drawing Number : D3522 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1 / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 34801	Material :
Written By : <u>HA 07-10-25</u>	Due Date : 11/10/2007 Qty: 8 Um: Each
Checked & Approved By : <u>HA 07-10-25</u>	
Comment : Est Rev:A New Issue 07-09-24 JLM verified by DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3195	Neoprene 1/8" thick
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8400



Comment: Qty.: 0.0420 sf(s)/Unit Total : 0.3360 sf(s)

Neoprene 1/8" thick

Batch: 103839 HB 07-10-30

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3522

Dwg Rev: A

Prog Rev: A

HB 07-10-30



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 07-10-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

ES 07/10/30 (20) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 106

(20) 07/10/31 18. 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/25/2007 10:12:39 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 35370

Part Number: D35221

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.31 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Le 07.10.31

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	35370
Description: Gasket		Part Number:	D3522-1
Inspection Dwg: D3522 Rev: A		Page 1 of 1	

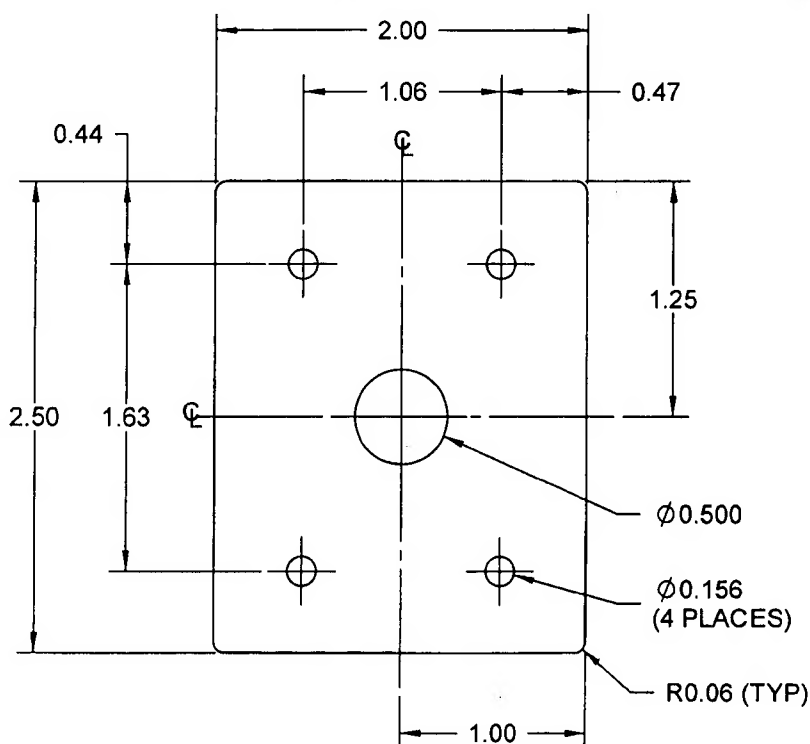
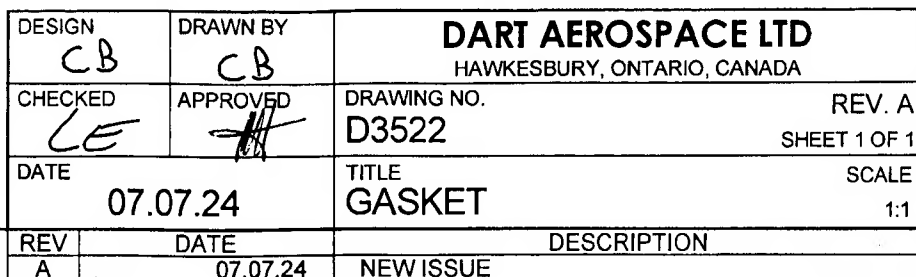
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

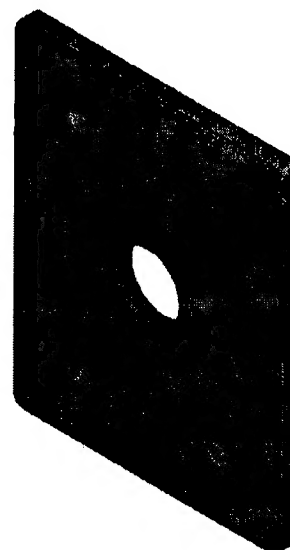
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.500	+0.006/-0.001	.500	x			
Ø0.156	+0.005/-0.001	.159	x			
2.00	+/-0.030	2.00	x			
2.50	+/-0.030	2.50	x			
1.63	+/-0.030	1.62	x			
1.25	+/-0.030	1.25	x			
1.06	+/-0.030	1.06	x			
1.00	+/-0.030	1.00	x			
0.47	+/-0.030	.47	x			
0.44	+/-0.030	.44	x			

Measured by: RB	Audited by: Sp	Prototype Approval:	N/A
Date: 07-10-30	Date: 09/10/30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.15	New Issue	KJ/EC/DD	DA



RELEASED
07-08-03



D3522-1 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35370

- 1) MATERIAL: NEOPRENE SHEET, 0.125 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.125)
2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
5) PART IS SYMMETRIC ABOUT C

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